

Rogers Dampening Sleeves Water Form Roller

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
			Inches	mm
A.B. Dick	9985	21019	2.110 +/- 0.004	53.594 +/- 0.10
Adast (Omni)	Dominant 414	19714	1.985 +/- 0.004	50.419 +/- 0.10
	Dominant 514, 524	19722	1.985 +/- 0.004	50.419 +/- 0.10
	Dominant 515, 525	18822	1.890 +/- 0.004	48.006 +/- 0.10
	Dominant 714, 724	19728	1.985 +/- 0.004	50.419 +/- 0.10
	Dominant 715, 725, 745, 755	19728	1.985 +/- 0.004	50.419 +/- 0.10
Akiyama	HA-226, 426 AK	25132	2.527 +/- 0.004	64.186 +/- 0.10
	HA-226, 426 AK	25132	2.527 +/- 0.004	64.186 +/- 0.10
	HA-226, 426 molleton	23032	2.310 +/- 0.004	58.674 +/- 0.10
	New HA-226, 426	23032	2.310 +/- 0.004	58.674 +/- 0.10
	HA-238, 438	27240	2.740 +/- 0.004	69.596 +/- 0.10
	HA-240, 440 AK	28042	2.815 +/- 0.004	71.501 +/- 0.10
	HA-240, 440 molleton	27242	2.740 +/- 0.004	69.596 +/- 0.10
	SA-38, 238, 438	27240	2.740 +/- 0.004	69.596 +/- 0.10
	SA-244, 240, 444, 450	29752	2.990 +/- 0.004	75.946 +/- 0.10
	SL-138, 238	27240	2.740 +/- 0.004	69.596 +/- 0.10
	TH-38, 238	27240	2.740 +/- 0.004	69.596 +/- 0.10
ATF	Chief 15 (old style)	22212	2.235 +/- 0.004	56.769 +/- 0.10
	Chief 15 (new style) 115, 215	21014	2.110 +/- 0.004	53.594 +/- 0.10
	Chief 17 (old style)	22212	2.235 +/- 0.004	56.769 +/- 0.10
	Chief 17, 117, 215, Super Chief 2117, Super XLK	21014	2.110 +/- 0.004	53.594 +/- 0.10
	126, 226	22228	2.235 +/- 0.004	56.769 +/- 0.10
	Big Chief DC	22232	2.235 +/- 0.004	56.769 +/- 0.10
	Business Forms FW 26 (web)	21028	2.110 +/- 0.004	53.594 +/- 0.10
	Chief 29, 29A	22232	2.235 +/- 0.004	56.769 +/- 0.10
	New Business Forms 17", 22", 28" (web)	23028	2.310 +/- 0.004	58.674 +/- 0.10
	14 x 20" Little Chief DM, Chief 20	21022	2.110 +/- 0.004	53.594 +/- 0.10
	17 x 22" DE Chief 22	22224	2.235 +/- 0.004	56.769 +/- 0.10

Press	Model	Sleeve	Water Form Rollers Outside Diameter		
ATF (cont.)	25-1 Profiteer (old model)	22228	2.235 +/- 0.004	56.769 +/- 0.10	
	25-1 Profiteer (1979 & newer)	21028	2.110 +/- 0.004	53.594 +/- 0.10	
	22 x 29" Webendofer SA	22232	2.235 +/- 0.004	56.769 +/- 0.10	
	22 x 32" Webendofer	23036	2.310 +/- 0.004	58.674 +/- 0.10	
	23 x 30 inches Super Chief	22232	2.235 +/- 0.004	56.769 +/- 0.10	
	Chief 238	28540	2.865 +/- 0.004	72.771 +/- 0.10	
	Chief 250	28552	2.865 +/- 0.004	72.771 +/- 0.10	
	Chief 255	28556	2.865 +/- 0.004	72.771 +/- 0.10	
	35 inches, 36 inches (web)	29738	2.990 +/- 0.004	75.946 +/- 0.10	
	38 inches (web)	29740	2.990 +/- 0.004	75.946 +/- 0.10	
	40 inches, 50 inches (web)	39158	3.925 +/- 0.004	99.695 +/- 0.10	
	60 inches (web)	49772	4.990 +/- 0.004	114.046 +/- 0.10	
	AM Multigraphics (Multilith)	296, 1200, 1260, 1275, 2550, 2650	20511	2.065 +/- 0.004	52.451 +/- 0.10
		1250 W, LW, 2560 W, 1274 W, 2650 W, 2550 W	20512	2.065 +/- 0.004	52.451 +/- 0.10
1275 W, LW, 1260 W, 2850 W, 1250 N		20512	2.065 +/- 0.004	52.451 +/- 0.10	
1300, 1330, 1360, 1650, 1650 XE		20514	2.065 +/- 0.004	52.451 +/- 0.10	
1860, 1960 XE, 1850, 1870, 1870 N, 1820, 1862, 1962		20519	2.065 +/- 0.004	52.451 +/- 0.10	
1250		20511	2.065 +/- 0.004	52.451 +/- 0.10	
2024, 2066		28522	2.865 +/- 0.004	72.771 +/- 0.10	
Aurelia	Commander 19 x 26" 1/c, 2/c, - lower	25128	2.527 +/- 0.004	64.186 +/- 0.10	
	Commander 19 x 26" 1/c, 2/c, - upper	23028	2.310 +/- 0.004	58.674 +/- 0.10	
	Commander 24 (#2145 & up), 125, 225 - lower	24728	2.485 +/- 0.004	63.119 +/- 0.10	
	Commander 24 (#2145 & up), 125, 225 - upper	23028	2.310 +/- 0.004	58.674 +/- 0.10	
	Commander 29 - lower	27236	2.740 +/- 0.004	69.596 +/- 0.10	
	Commander 29 - upper	25132	2.527 +/- 0.004	64.186 +/- 0.10	
	Commander 38 4/c	37840	3.801 +/- 0.004	96.546 +/- 0.10	
	Commander 39A - lower	27242	2.740 +/- 0.004	69.596 +/- 0.10	
	Commander 39A - upper	29742	2.990 +/- 0.004	75.946 +/- 0.10	
Baker - Perkins	G-14, Gemini	39740	3.990 +/- 0.004	101.350 +/- 0.10	
	G-16	39140	3.925 +/- 0.004	99.695 +/- 0.10	

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
Chambon	L-65	26030	2.615 +/- 0.004	66.421 +/- 0.10
Chandler and Price	24: web (ductor water system)	19728	1.985 +/- 0.004	50.419 +/- 0.10
	24: web (continuous water system)	22228	2.235 +/- 0.004	56.769 +/- 0.10
Clary (Stevens)	Futural 8 inches (web)	22224	2.235 +/- 0.004	56.769 +/- 0.10
	26 inches (web)	22228	2.235 +/- 0.004	56.769 +/- 0.10
	Century 36" and 38" (web)	22242	2.235 +/- 0.004	56.769 +/- 0.10
Color Metal (HCM)	Champion 25 x 38: CK, 138, 238, 438	32240	3.240 +/- 0.004	82.296 +/- 0.10
	Champion 42	32248	3.240 +/- 0.004	82.296 +/- 0.10
	Champion 27	25132	2.527 +/- 0.004	64.186 +/- 0.10
	Jewel 29	30332	3.051 +/- 0.004	77.496 +/- 0.10
	Olympic 29	21032	2.110 +/- 0.004	53.594 +/- 0.10
	Olympic 38	25132	2.527 +/- 0.004	64.186 +/- 0.10
	Pearl 24, 25	19728	1.985 +/- 0.004	50.419 +/- 0.10
	Pearl 27	25132	2.527 +/- 0.004	64.186 +/- 0.10
	Pearl 29	28532	2.865 +/- 0.004	72.771 +/- 0.10
Consolidated - Hitachi	30 inch	32232	3.240 +/- 0.004	82.296 +/- 0.10
	40 inch	32242	3.240 +/- 0.004	82.296 +/- 0.10
	45 inch	33548	3.365 +/- 0.004	85.471 +/- 0.10
	Hatachi Web	33524	3.365 +/- 0.004	85.471 +/- 0.10
Cottrell (Harris Graphics)	Vanguard V-15	24738	2.485 +/- 0.004	63.119 +/- 0.10
	Vanguard V-15A, V-22, V-22D, V-25, V-700	29738	2.990 +/- 0.004	75.946 +/- 0.10
	M-80	34740	3.490 +/- 0.004	88.646 +/- 0.10
	M-90	32222	3.240 +/- 0.004	82.296 +/- 0.10
	M-110	32228	3.240 +/- 0.004	82.296 +/- 0.10
	M-120	32232	3.240 +/- 0.004	82.296 +/- 0.10
	M-200, M-300	29738	2.990 +/- 0.004	75.946 +/- 0.10
	M-850	34740	3.490 +/- 0.004	88.646 +/- 0.10
	M-1000 38 inches	31342	3.145 +/- 0.004	79.883 +/- 0.10
	M-1000B, short cutoff	31338	3.145 +/- 0.004	79.883 +/- 0.10
	N-900	39748	3.990 +/- 0.004	101.350 +/- 0.10
	N-954	39756	3.990 +/- 0.004	101.350 +/- 0.10

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
Cottrell (cont.)	845	39738	3.990 +/- 0.004	101.350 +/- 0.10
	1650	39772	3.990 +/- 0.004	101.350 +/- 0.10
	35 x 51-1/2"	42858	4.300 +/- 0.004	109.22 +/- 0.10
	38-3/4 x 40-1/2"	34748	3.490 +/- 0.004	88.646 +/- 0.10
	38 inches Perfector	22242	2.235 +/- 0.004	56.769 +/- 0.10
	50 inches	39158	3.925 +/- 0.004	99.695 +/- 0.10
Crabtree	Ambassador	41379	4.149 +/- 0.004	105.385 +/- 0.10
	Countess	29740	2.990 +/- 0.004	75.946 +/- 0.10
	Empress 41 x 54" (Mark X)	44758	4.490 +/- 0.004	114.046 +/- 0.10
	Empress 42 x 65" (Mark XII)	44766	4.490 +/- 0.004	114.046 +/- 0.10
	Falcon 25	24728	2.485 +/- 0.004	63.119 +/- 0.10
	Princess	25136	2.527 +/- 0.004	64.186 +/- 0.10
	Sovereign	42858	4.300 +/- 0.004	109.22 +/- 0.10
	Sovereign Mark I	41352	4.149 +/- 0.004	105.385 +/- 0.10
	Sovereign Mark II	41358	4.149 +/- 0.004	105.385 +/- 0.10
	Sovereign Mark III	41372	4.149 +/- 0.004	105.385 +/- 0.10
Davidson	221, 241, 251	23011	2.310 +/- 0.004	58.674 +/- 0.10
	223	23019	2.310 +/- 0.004	58.674 +/- 0.10
	400, 500, 501 including BB	23011	2.310 +/- 0.004	58.674 +/- 0.10
	500, 501, 502 Perfector including BB	23011	2.310 +/- 0.004	58.674 +/- 0.10
	600, 601, 700, 701, 702 Perfector incl. BB	23019	2.310 +/- 0.004	58.674 +/- 0.10
	650, 900, 901 including Perfector	23022	2.310 +/- 0.004	58.674 +/- 0.10
Didde Graphics	Apollo, IBM - 9370, Tandemer 8-1/2"	13014	1.310 +/- 0.004	33.274 +/- 0.10
	Tandemer 17", Conserver, Minicom 17"	19714	1.985 +/- 0.004	50.419 +/- 0.10
	175	19719	1.985 +/- 0.004	50.419 +/- 0.10
Gestener	313	21014	2.110 +/- 0.004	53.594 +/- 0.10
Goebel	Optiforma	28522	2.865 +/- 0.004	72.771 +/- 0.10
Goss (Rockwell International)	Community	27238	2.740 +/- 0.004	69.596 +/- 0.10
	Metro 66	49772	4.490 +/- 0.004	114.046 +/- 0.10
	Publication 34-1/2 x 50"	44752	4.490 +/- 0.004	114.046 +/- 0.10
	Suburban	31338	3.145 +/- 0.004	79.883 +/- 0.10

Press	Model	Sleeve	Water Form Rollers Outside Diameter		
Goss (Rockwell International)(cont.)	C-500	34742			
	Suburbanite signature	30338	3.051 +/- 0.004	77.496 +/- 0.10	
	Urbanite	34738	3.490 +/- 0.004	88.646 +/- 0.10	
Hantscho	36 inches	29738	2.990 +/- 0.004	75.946 +/- 0.10	
	38 inches commercial	36040	3.615 +/- 0.004	91.821 +/- 0.10	
	42 inches	29742	2.990 +/- 0.004	75.946 +/- 0.10	
	50 inches	36052	3.615 +/- 0.004	91.821 +/- 0.10	
	50 inches New Series	39152	3.925 +/- 0.004	99.695 +/- 0.10	
	50 inches New Series	39752	3.990 +/- 0.004	101.350 +/- 0.10	
	63 inches and 64 inches	39165	3.925 +/- 0.004	99.695 +/- 0.10	
	Mark II 32 & 34 inches, Mark IV 33 inches	31336	3.145 +/- 0.004	79.883 +/- 0.10	
	Mark II 36 inches	31338	3.145 +/- 0.004	79.883 +/- 0.10	
	Mark II, Mark IV, Mark VI, Mark VII 38 inches	31340	3.145 +/- 0.004	79.883 +/- 0.10	
	Mark V 26 inches	31328	3.145 +/- 0.004	79.883 +/- 0.10	
	Hamada	C248, C252 + B334	18522	1.860 +/- 0.004	47.244 +/- 0.10
		RS34-M, VS34-M	20514	2.065 +/- 0.004	52.451 +/- 0.10
500, 550 incl. CDA, 600, 601, 602, 612, 612VL, 612ECD, 660, 62 Color		21014	2.110 +/- 0.004	53.594 +/- 0.10	
700, 770, 760DX, 700CD, 700CDX, E47		21019	2.110 +/- 0.004	53.594 +/- 0.10	
800, 880 DX/SX		21022	2.110 +/- 0.004	53.594 +/- 0.10	
C-24 AE		21022	2.110 +/- 0.004	53.594 +/- 0.10	
900 CD, 1100		21028	2.110 +/- 0.004	53.594 +/- 0.10	
Harris		Color J	19719	1.985 +/- 0.004	50.419 +/- 0.10
	17 x 22 inches LTG, XLTG	18524	1.860 +/- 0.004	47.244 +/- 0.10	
	17 x 22 inches LTV, LXD	21024	2.110 +/- 0.004	53.594 +/- 0.10	
	17 x 22 inches LSB	22224	2.235 +/- 0.004	56.769 +/- 0.10	
	20 x 26 inches LUS, LXF	21028	2.110 +/- 0.004	53.594 +/- 0.10	
	21 x 28 inches LTC, XLTC	19732	1.985 +/- 0.004	50.419 +/- 0.10	
	21 x 28 inches LTW, XLTW, LXG, TWB	21032	2.110 +/- 0.004	53.594 +/- 0.10	
	21 x 28 inches LSN	22232	2.235 +/- 0.004	56.769 +/- 0.10	
	22 x 34 inches EL	30338	3.051 +/- 0.004	77.496 +/- 0.10	

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
Harris (cont.)	22 x 34 inches LTN, LTP	21038	2.110 +/- 0.004	53.594 +/- 0.10
	22 x 38 inches LUL, LUM, TWC	21040	2.110 +/- 0.004	53.594 +/- 0.10
	25 x 38 inches LSQ, LSR, LUB	30348	3.490 +/- 0.004	88.646 +/- 0.10
	36 x 36" Metal Decorator MDE, MDF, MDG, MDH	32238	3.240 +/- 0.004	82.296 +/- 0.10
	32 x 44 inches LSC, LSD, LSE	30348	3.490 +/- 0.004	88.646 +/- 0.10
	36 x 45 inches LSS, LST, LUD, LUE	30352	3.051 +/- 0.004	77.496 +/- 0.10
	36 x 48 inches S7L	30352	3.051 +/- 0.004	77.496 +/- 0.10
	36 x 49 inches LUN, LUP, TWG	30352	3.051 +/- 0.004	77.496 +/- 0.10
	38 x 52 inches LB, GT, HT, JT	30358	3.051 +/- 0.004	77.496 +/- 0.10
	41 x 54 inches LSW, LSX, LSZ	30358	3.051 +/- 0.004	77.496 +/- 0.10
	42 x 58 inches LTK, LTL, LTM	34762	3.490 +/- 0.004	88.646 +/- 0.10
	42 x 58 inches LSJ, LSK, LSL, LSM	30362	3.051 +/- 0.004	77.496 +/- 0.10
	44 x 58 inches LE	30362	3.051 +/- 0.004	77.496 +/- 0.10
	43 x 60 inches LVA, LVB, LVC, LVD, LVE, LVF	34762	3.490 +/- 0.004	88.646 +/- 0.10
	42 x 64 inches LTA, LTB	30372	3.051 +/- 0.004	77.496 +/- 0.10
	46 x 68" LSF (to 114), LSG (to 126), LSH (to 105)	34772	3.490 +/- 0.004	88.646 +/- 0.10
	46 x 68" LSF (115 up), LSG (127 up), LSH (106 up)	37872	3.801 +/- 0.004	96.546 +/- 0.10
	50 x 72 inches LTQ, ITR, LTS	39174	3.925 +/- 0.004	99.695 +/- 0.10
	52 x 76 inches LTX, LTY, LTE	37879	3.801 +/- 0.004	96.546 +/- 0.10
	52 x 76 inches LUJ	39179	3.925 +/- 0.004	99.695 +/- 0.10
Heidelberg* (See note)	GTO 46	18519	1.860 +/- 0.004	47.244 +/- 0.10
	GTO 52	18822	1.890 +/- 0.004	48.006 +/- 0.10
	KOR, KORA	19724	1.985 +/- 0.004	50.419 +/- 0.10
	KORD 62, 64	19728	1.985 +/- 0.004	50.419 +/- 0.10
	KORS	19732	1.985 +/- 0.004	50.419 +/- 0.10
	M, MO	19728	1.985 +/- 0.004	50.419 +/- 0.10
	SORK	25128	2.527 +/- 0.004	64.186 +/- 0.10
	SORM	25132	2.527 +/- 0.004	64.186 +/- 0.10
	SOR	25136	2.527 +/- 0.004	64.186 +/- 0.10
	SORD	25138	2.527 +/- 0.004	64.186 +/- 0.10

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
Heidelberg* (See note – cont.)	SORS	25142	2.527 +/- 0.004	64.186 +/- 0.10
	Speedmaster 72	25132	2.527 +/- 0.004	64.186 +/- 0.10
	Speedmaster 102	25142	2.527 +/- 0.004	64.186 +/- 0.10
	Rotaspeed	28042	2.815 +/- 0.004	71.501 +/- 0.10
HOE	Metal Decorator 20 x 36", 29 x 32", 34 x 36"	32240	3.240 +/- 0.004	82.296 +/- 0.10
	Metal Decorator 34 x 45"	32252	3.240 +/- 0.004	82.296 +/- 0.10
Inoprint (Inovative Equip. Co.)	204	19722	1.985 +/- 0.004	50.419 +/- 0.10
Itek	975 molleton, 985, 985 CBD, 3985	21019	2.110 +/- 0.004	53.594 +/- 0.10
	1115	21011	2.110 +/- 0.004	53.594 +/- 0.10
	1117	21014	2.110 +/- 0.004	53.594 +/- 0.10
King (Solna- King Press)	Color King	26038	2.615 +/- 0.004	66.421 +/- 0.10
	News King	26038	2.615 +/- 0.004	66.421 +/- 0.10
	Production King	37838	3.801 +/- 0.004	96.550 +/- 0.10
Koenig and Bauer	KRO S/C, T/C, 4/C	23032	2.310 +/- 0.004	58.674 +/- 0.10
	Rapida O	23032	2.310 +/- 0.004	58.674 +/- 0.10
	Rapida Perfector 111	23042	2.310 +/- 0.004	58.674 +/- 0.10
	Super Rapida 111	23042	2.310 +/- 0.004	58.674 +/- 0.10
Kimori	Kony 10	27240	2.740 +/- 0.004	69.596 +/- 0.10
	Sprint	25128	2.527 +/- 0.004	64.186 +/- 0.10
	Super 9	27242	2.740 +/- 0.004	69.596 +/- 0.10
	Lithrone 40	39742	3.990 +/- 0.004	101.350 +/- 0.10
Mailander	Model 1-C	27228	2.740 +/- 0.004	69.596 +/- 0.10
	Model 2-C	27238	2.740 +/- 0.004	69.596 +/- 0.10
	Model 250	27240	2.740 +/- 0.004	69.596 +/- 0.10
	Model 3-C	34748	3.490 +/- 0.004	88.646 +/- 0.10
	Model 4-C	34752	3.490 +/- 0.004	88.646 +/- 0.10
	Model 5-C	34758	3.490 +/- 0.004	88.646 +/- 0.10
	Model 241	32252	3.240 +/- 0.004	82.296 +/- 0.10
Mann	L 135	27238	2.740 +/- 0.004	69.596 +/- 0.10
	L 136, L 236	28538	2.865 +/- 0.004	72.771 +/- 0.10
	L 142, L 242	28548	2.865 +/- 0.004	72.771 +/- 0.10

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
Mann (cont.)	L 148A, L 248A	33552	3.365 +/- 0.004	85.471 +/- 0.10
	L 154C, L 254C	33558	3.365 +/- 0.004	85.471 +/- 0.10
	L 159C, L 259C	33562	3.365 +/- 0.004	85.471 +/- 0.10
	LP 53, LP 54 Perfector	33558	3.365 +/- 0.004	85.471 +/- 0.10
Marinoni	42 x 59" Perfector - upper	33562	3.365 +/- 0.004	85.471 +/- 0.10
	42 x 59" Perfector - lower	41362	4.149 +/- 0.004	105.385 +/- 0.10
	ML 3	21036	2.110 +/- 0.004	53.594 +/- 0.10
	ML 4	21038	2.110 +/- 0.004	53.594 +/- 0.10
	ML 5	25142	2.527 +/- 0.004	64.186 +/- 0.10
	ML 6	25148	2.527 +/- 0.004	64.186 +/- 0.10
	ML 7, ML 9 lower	33552	3.365 +/- 0.004	85.471 +/- 0.10
	ML 7, ML 9 upper	41352	4.149 +/- 0.004	105.385 +/- 0.10
	ML 10 lower	33566	3.365 +/- 0.004	85.471 +/- 0.10
	ML 10 upper	41366	4.149 +/- 0.004	105.385 +/- 0.10
Mergenthaler	Invicta 38, 400	29740	2.990 +/- 0.004	75.946 +/- 0.10
	Media Master 27, 30	29736	2.990 +/- 0.004	75.946 +/- 0.10
	Media Master 36	29738	2.990 +/- 0.004	75.946 +/- 0.10
	Newsmaster	34738	3.490 +/- 0.004	88.646 +/- 0.10
	Pacer 36	27238	2.740 +/- 0.004	69.596 +/- 0.10
	400-38	29740	2.990 +/- 0.004	75.946 +/- 0.10
	500-40	29742	2.990 +/- 0.004	75.946 +/- 0.10
	600-50	33552	3.365 +/- 0.004	85.471 +/- 0.10
	600-56	33558	3.365 +/- 0.004	85.471 +/- 0.10
	600-63	33566	3.365 +/- 0.004	85.471 +/- 0.10
Miehle	Favorite	25128	2.527 +/- 0.004	64.186 +/- 0.10
	25 s/c, 25 2/c (below 2919)	25132	2.527 +/- 0.004	64.186 +/- 0.10
	25 2/c (2919 and up)	27232	2.740 +/- 0.004	69.596 +/- 0.10
	28, 29 2/c, 29 2/c (below 2924)	25132	2.527 +/- 0.004	64.186 +/- 0.10
	29 2/c (2924 and up)	27232	2.740 +/- 0.004	69.596 +/- 0.10
	36	25138	2.527 +/- 0.004	64.186 +/- 0.10
	38 s/c (below 2422)	25140	2.527 +/- 0.004	64.186 +/- 0.10

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
Miehle (cont.)	38 s/c (2913 and up)	27240	2.740 +/- 0.004	69.596+/- 0.10
	38 2/c (below 2657, except 2631 thru 2640)	25140	2.527 +/- 0.004	64.186+/- 0.10
	38 2/c (2929 and up and 2631 thru 2640)	27240	2.740 +/- 0.004	69.596+/- 0.10
	39 4/c	27240	2.740 +/- 0.004	69.596+/- 0.10
	41 s/c (below 790)	33548	3.365 +/- 0.004	85.471+/- 0.10
	41 s/c (943 and up)	34748	3.490 +/- 0.004	88.646+/- 0.10
	41 2/c (below 798)	33548	3.365 +/- 0.004	85.471+/- 0.10
	41 2/c (946 and up)	34748	3.490 +/- 0.004	88.646+/- 0.10
	41 s/c, 2/c, 4/c	34752	3.490 +/- 0.004	88.646+/- 0.10
	54 s/c, 2/c	39758	3.990 +/- 0.004	101.350+/- 0.10
	54 4/c, 57	34758	3.490 +/- 0.004	88.646+/- 0.10
	61	34762	3.490 +/- 0.004	88.646+/- 0.10
	361 (web)	29738	2.990 +/- 0.004	75.946+/- 0.10
	381, 383 (web)	29740	2.990 +/- 0.004	75.946+/- 0.10
	76 x 77 inches	34778	3.490 +/- 0.004	88.646+/- 0.10
Miller	W-22	24728	2.485 +/- 0.004	63.119+/- 0.10
	Ebco 22 x 34 inches	24738	2.485 +/- 0.004	63.119+/- 0.10
	TP - 29, TP - 32, TPJ, SJ	24738	2.485 +/- 0.004	63.119+/- 0.10
	TP - 38	24740	2.485 +/- 0.004	63.119+/- 0.10
	TP - 41S	31342	3.145 +/- 0.004	79.883+/- 0.10
	TP - 54	37858	3.801 +/- 0.004	96.546+/- 0.10
	MAN III	29740	2.990 +/- 0.004	75.946+/- 0.10
	MAN IV	34748	3.490 +/- 0.004	88.646+/- 0.10
	MAN IV-S	39148	3.925 +/- 0.004	99.695+/- 0.10
	MAN V	34752	3.490 +/- 0.004	88.646+/- 0.10
	MAN V-S	39152	3.925 +/- 0.004	99.695+/- 0.10
	MAN VI	34758	3.490 +/- 0.004	88.646+/- 0.10
	MAN VI-S	39158	3.925 +/- 0.004	99.695+/- 0.10
	MAN VII-S	39162	3.925 +/- 0.004	99.695+/- 0.10
Mitsubishi* (See note)				

Press	Model	Sleeve	Water Form Rollers Outside Diameter		
Offset (Shinohara) formerly Fuji	50, 52	20522	2.065 +/- 0.004	52.451 +/- 0.10	
	58	19728	1.985 +/- 0.004	50.419 +/- 0.10	
	58 (new)	20528	2.065 +/- 0.004	52.451 +/- 0.10	
	65, 65 TP	23032	2.310 +/- 0.004	58.674 +/- 0.10	
Rotaprint	R 30	18522	1.860 +/- 0.004	47.244 +/- 0.10	
Ryobi	510 - 1st water form roller	18520	1.860 +/- 0.004	47.244 +/- 0.10	
	510 - 2nd water form roller	17222	1.735 +/- 0.004	44.069 +/- 0.10	
	512 - 1st water form roller	18520	1.860 +/- 0.004	47.244 +/- 0.10	
	512 - 2nd water form roller	17222	1.735 +/- 0.004	44.069 +/- 0.10	
	430	21019	2.110 +/- 0.004	53.594 +/- 0.10	
	520, 522, 524	18524	1.860 +/- 0.004	47.244 +/- 0.10	
	480	21022	2.110 +/- 0.004	53.594 +/- 0.10	
	640, 640K	22228	2.235 +/- 0.004	56.769 +/- 0.10	
	480K	17222	1.735 +/- 0.004	44.069 +/- 0.10	
	500N	21022	2.110 +/- 0.004	53.594 +/- 0.10	
	3200 MCD, 3302	21019	2.110 +/- 0.004	53.594 +/- 0.10	
	Sakurai	Oliver OL - 48, 52 (Oliver 6)	18522	1.860 +/- 0.004	47.244 +/- 0.10
		Oliver OL - 58, 528 (Oliver 8)	19728	1.985 +/- 0.004	50.419 +/- 0.10
		Oliver OL - 66	25132	2.527 +/- 0.004	64.186 +/- 0.10
Oliver OL - 72, 272 (Oliver 12)		25132	2.527 +/- 0.004	64.186 +/- 0.10	
Oliver OL - 82, 282 (Oliver 16)		25136	2.527 +/- 0.004	64.186 +/- 0.10	
Schriber	Bantam	19722	1.985 +/- 0.004	50.419 +/- 0.10	
	27 inches	22228	2.235 +/- 0.004	56.769 +/- 0.10	
Solna	C-96 Webs	27242	2.740 +/- 0.004	69.596 +/- 0.10	
	Chief 24 (before 1800)	22228	2.235 +/- 0.004	56.769 +/- 0.10	
	Chief 24 (1800 and up)	23028	2.310 +/- 0.004	58.674 +/- 0.10	
	125, 225, 425, p-125	22228	2.235 +/- 0.004	56.769 +/- 0.10	
	126, 226	22228	2.235 +/- 0.004	56.769 +/- 0.10	
	130, 230	27232	2.740 +/- 0.004	69.596 +/- 0.10	
	129, 132, 232	25136	2.527 +/- 0.004	64.186 +/- 0.10	
	240	25142	2.527 +/- 0.004	64.186 +/- 0.10	

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
Solna (cont.)	64 series	22228	2.235 +/- 0.004	56.769 +/- 0.10
	154	19722	1.985 +/- 0.004	50.419 +/- 0.10
Thatcher	TP 36	27238	2.740 +/- 0.004	69.596 +/- 0.10
Toshiba* (See note)				
Townsend	T- 51 units for AM 1250, Chief 15, & AB Dick 350 (before 1974)	21011	2.110 +/- 0.004	53.594 +/- 0.10
	T- 51 units for AM 1250, Chief 15, & AB Dick 350 (1974 and newer)	21014	2.110 +/- 0.004	53.594 +/- 0.10
	T- 51 units for AM 1250W, Chief 17, & AB Dick 350	21014	2.110 +/- 0.004	53.594 +/- 0.10
	T- 51 1250, W & LW, T51-1250 Old	21014	2.110 +/- 0.004	53.594 +/- 0.10
	T- 51 1360, T51-1650, T-51, 350, T-51 360 Old	21014	2.110 +/- 0.004	53.594 +/- 0.10
	T- 51 units for Ryobi 3200 MCD	21014	2.110 +/- 0.004	53.594 +/- 0.10
	T- 51 380, T-51 385	21024	2.110 +/- 0.004	53.594 +/- 0.10
Vandercook	RO 4-29	19732	1.985 +/- 0.004	50.419 +/- 0.10
Web Press	Web Leader	28538	2.865 +/- 0.004	72.771 +/- 0.10
Webendorfer	M, MA, MAC	22224	2.235 +/- 0.004	56.769 +/- 0.10
	S	22232	2.235 +/- 0.004	56.769 +/- 0.10
Western Gear	P-26	24728	2.485 +/- 0.004	63.119 +/- 0.10
	Speedflex 1713	19714	1.985 +/- 0.004	50.419 +/- 0.10
	Speedflex 1719 and Dart	22224	2.235 +/- 0.004	56.769 +/- 0.10
	Speedflex 27	19728	1.985 +/- 0.004	50.419 +/- 0.10
	Hendry 45-1/2 x 37-1/2 inches	30338	3.051 +/- 0.004	77.496 +/- 0.10
Wood-Hoe	Uniman	36040	3.615 +/- 0.004	91.821 +/- 0.10
Zenith		34778	3.490 +/- 0.004	88.646 +/- 0.10
	Jobber 22	19724	1.985 +/- 0.004	50.419 +/- 0.10
	23	18524	1.860 +/- 0.004	47.244 +/- 0.10
	25	21028	2.110 +/- 0.004	53.594 +/- 0.10
	29	27232	2.740 +/- 0.004	69.596 +/- 0.10
	301, 302, 304	24732	2.485 +/- 0.004	63.119 +/- 0.10
	Zephyr 26, 300, 420, RZ-90	27228	2.740 +/- 0.004	69.596 +/- 0.10
	14 x 20 inches (above 10700)	19722	1.985 +/- 0.004	50.419 +/- 0.10
	Romayer 5133	19722	1.985 +/- 0.004	50.419 +/- 0.10

Press	Model	Sleeve	Water Form Rollers Outside Diameter	
Zenith (cont.)	Webmatic (upper)	27228	2.740 +/- 0.004	69.596 +/- 0.10
	Planeta 28 x 40 inches	27242	2.740 +/- 0.004	69.596 +/- 0.10
	Planeta 50	39154	3.925 +/- 0.004	99.695 +/- 0.10
	Planeta 55	39158	3.925 +/- 0.004	99.695 +/- 0.10
	Planeta 44 x 64 inches	39166	3.925 +/- 0.004	99.695 +/- 0.10
	Royal Zenith 15 S	19714	1.985 +/- 0.004	50.419 +/- 0.10
	Royal Zenith 20 S	19722	1.985 +/- 0.004	50.419 +/- 0.10
	Royal Zenith 126, TP 226	19728	1.985 +/- 0.004	50.419 +/- 0.10

Notes:

Heidelberg - Model names containing the suffixes Z, V, F and S denote number of press units (2, 4, 5 and 6). P denotes "perfecting". These suffixes do not indicate a different sleeve size.

Mitsubishi and Toshiba - These web presses are furnished with a wide range of bareback form rollers that should be measured to determine the appropriate size.

The following presses have integrated dampening systems which are **not** suitable for Rogers dampening sleeves:

- AB Dick - all presses except AB Dick 9985
- MGD 20, 22
- Ryobi 2700, 2280, 3200 without MCD
- Didde Graphics Compupress, Webcom, 860

This technical bulletin contains a table for selecting the appropriate Rogers Dampening Sleeve for a specific printing press. The press application table contains the water form outside roll diameter to provide the standard diameter in inches and millimeters for each dampening sleeve. This list of commonly used printing presses will show which dampening sleeve would properly fit the dampening form outside roll of those presses.

A dampening sleeve is identified by its product number. The product number contains five digits; the first three digits represent the nominal diameter of the sleeve (sleeve code), the last two digits represent the sleeve length in inches.

For the sleeve to fit properly, the dampening form roller must be ground to the diameter listed for the sleeve code.

After applying a new dampening form roller, be sure to adjust for sleeve-to-plate and sleeve-to-vibrator (or distributor roller) pressure according to procedures in your operator's manual. Some presses have enough adjustment latitude to function with more than one sleeve/roller diameter.

This information is not intended to and does not create any warranty, expressed or implied, including any warranty of merchantability or fitness for a particular purpose.