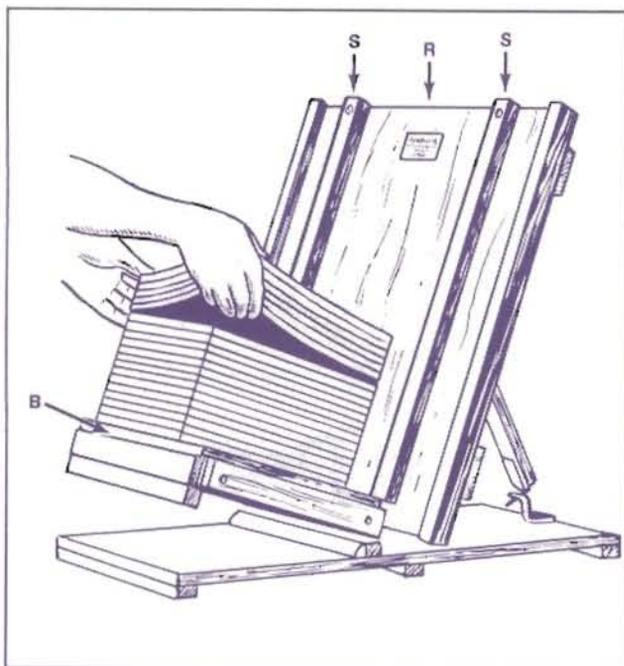


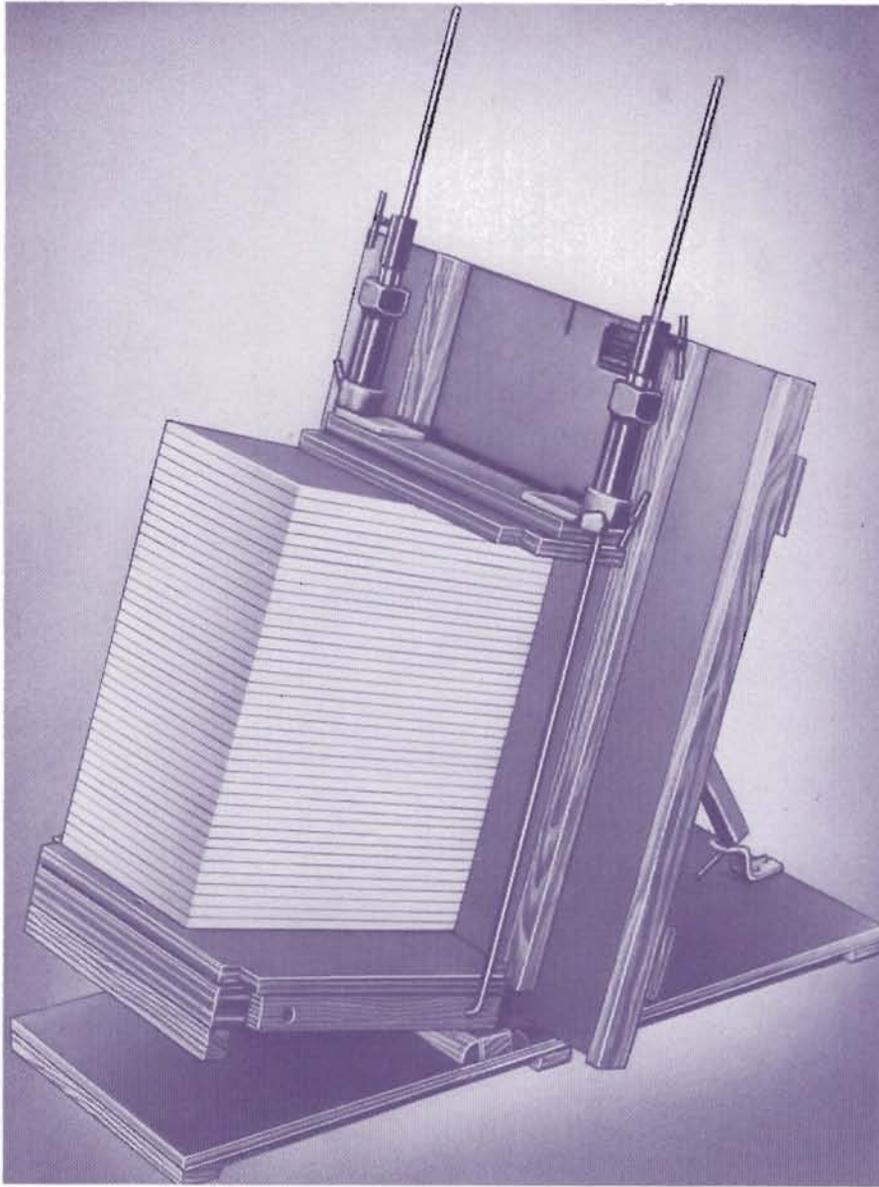
STACK PAPER

(The illustration shows the Alignment Rack No. 100-0 and Pressure Unit No. 101-11)

Tilt the Alignment Rack "R" as shown and fasten the back arm to the hook. Place the Side Guides "S" in the proper position for the Pressure Unit. The Alignment Rack has five positions for the Side Guides. This enables you to use the Small, Medium and Large Pressure Units. Place the base of the Pressure Unit "B" on the Alignment Rack.

Now you are ready to stack the paper. When the paper is being placed on the Pressure Unit gravity will keep the paper against the face of the Alignment Rack. The side of the paper to be padded and the registered side (side of paper that was registered on the printing press) should be jogged straight and even. The side of the paper to be padded is placed against face of the Alignment Rack. The registered side is placed against the proper side guide "S". This assures perfectly registered forms on multiple sets such as duplicate, triplicate, etc.



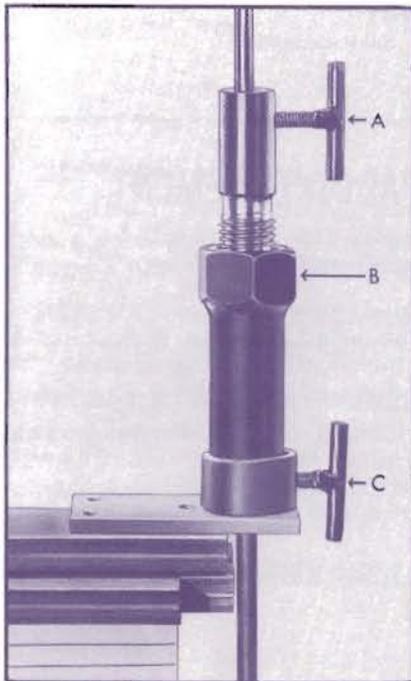


APPLY PRESSURE

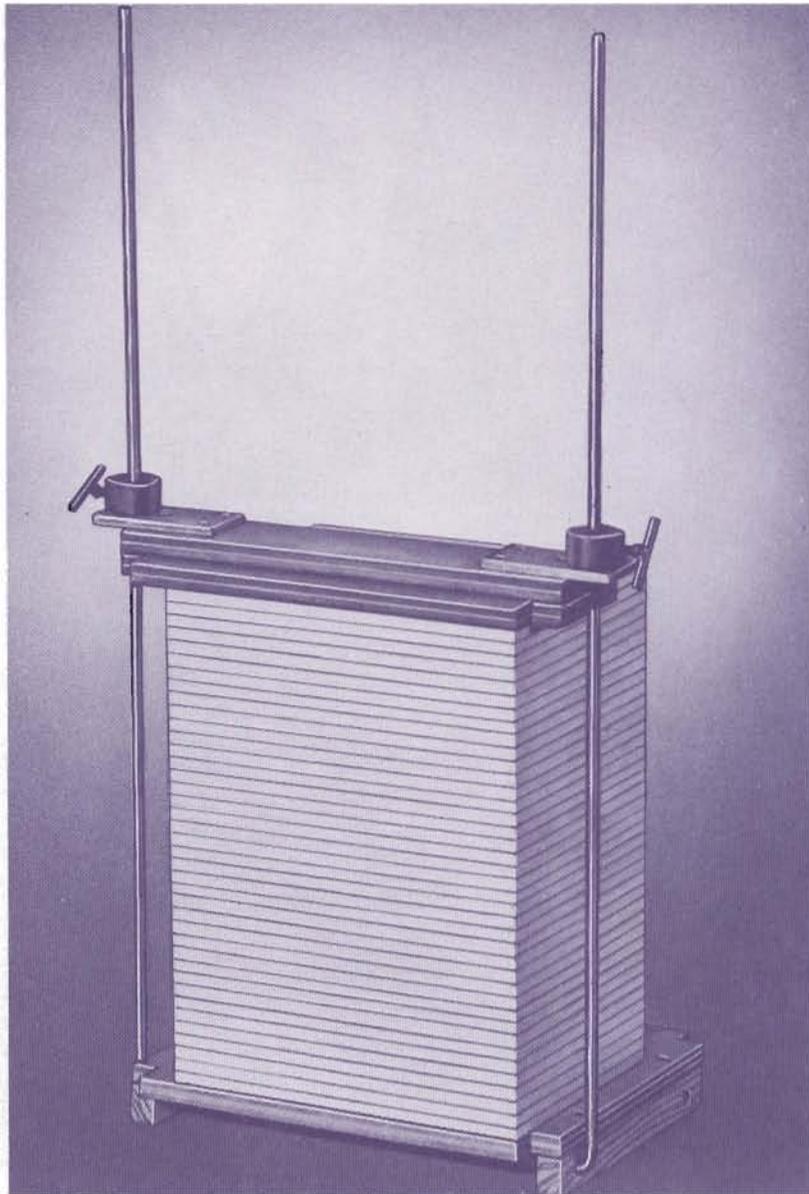
After the Pressure Unit is filled with paper the two top boards of the Pressure Unit, Rods, Collars and Pressure Jacks are put in place. (See photo above).

To exert pressure on the paper take the following steps. (See close-up view of Jack)

1. Tighten the Pressure Jack set screws "A" to the Rods.
2. By hand run the bottom part of the Pressure Jacks "B" downward, using enough pressure to hold the paper securely. Exert the same amount of pressure on both sides of the paper.
3. Secure the pressure exerted by the Pressure Jacks by tightening the Collar set screws "C" to the Rods. Remove the Pressure Jacks for use on another Pressure Unit.

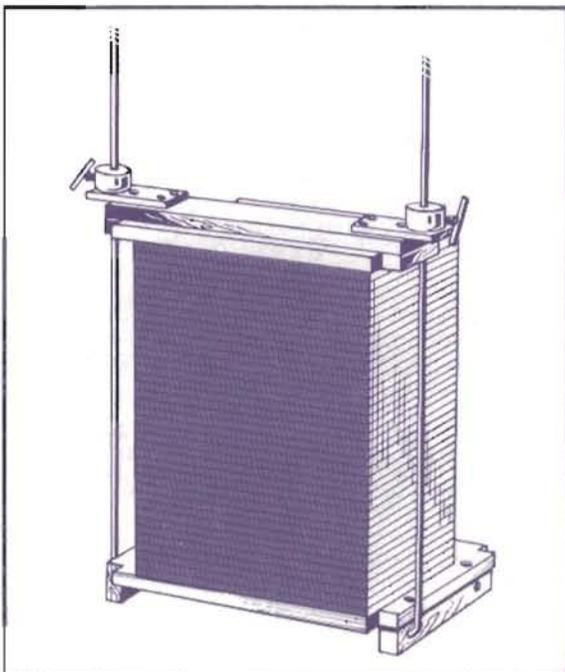


Remove the Pressure Unit with paper to a nearby table where the padding cement can be applied. While the padding cement is drying another Pressure Unit may be placed in the Alignment Rack so that another stack of paper can be padded.



Small Pressure Unit
No. 101-11

Showing Sheets 11" on Padded Side



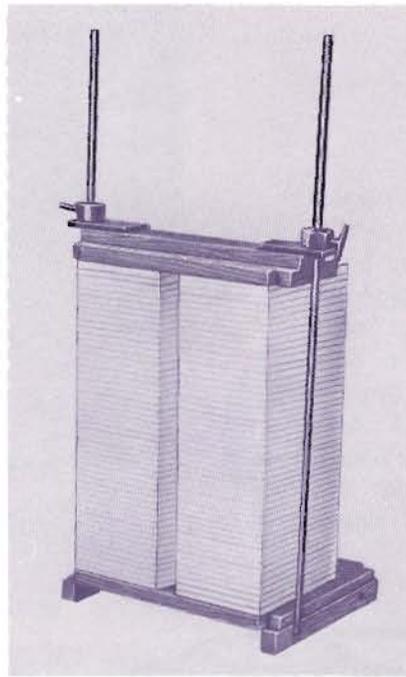
APPLY PADDING CEMENT

Apply the Padding Cement to the side of the paper that was placed against the face of the Alignment Rack.

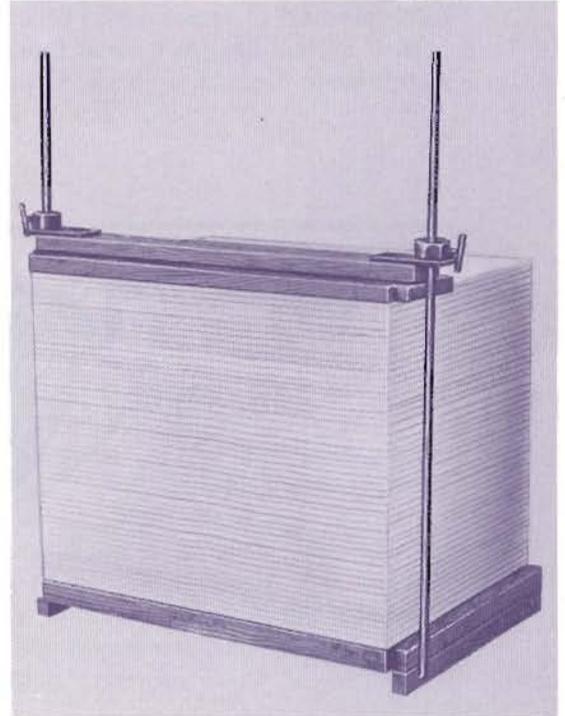
When the Cement has dried, release the Collar set screws and remove the Rods and top Boards. You are ready to cut the pads apart.

To multiply the usefulness of this Press purchase additional Pressure Units. Remember the Champion Alignment Rack will accommodate three size Pressure Units . . . 11 inch, 14 inch and 22 inch. (See next page)

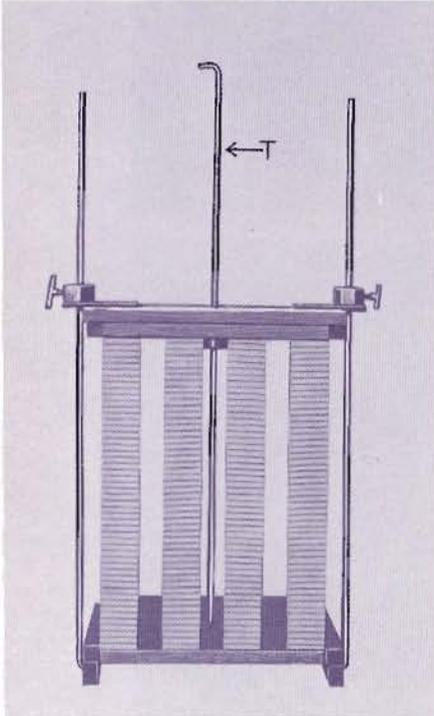
Champion



**Small Pressure Unit
No. 101-11**
Showing Sheets 5½ x 8½



Large Pressure Unit. No. 101-22
Showing Sheets 17" x 22"



**Small Pressure Unit
No. 101-11**
Using stiff knee rod to
balance top boards
making small pads.

CHAMPION ALIGNMENT RACK No. 100-0

This includes the Alignment Rack Base, Alignment Rack, one extra rod with collar, and two Pressure Jacks (Does not include a Pressure Unit) . . . with this Alignment Rack you will need one or more Pressure Units Listed below.

SMALL CHAMPION PRESSURE UNIT No. 101-11

Holds sheets up to 11" on Padded Side

MEDIUM CHAMPION PRESSURE UNIT No. 101-14

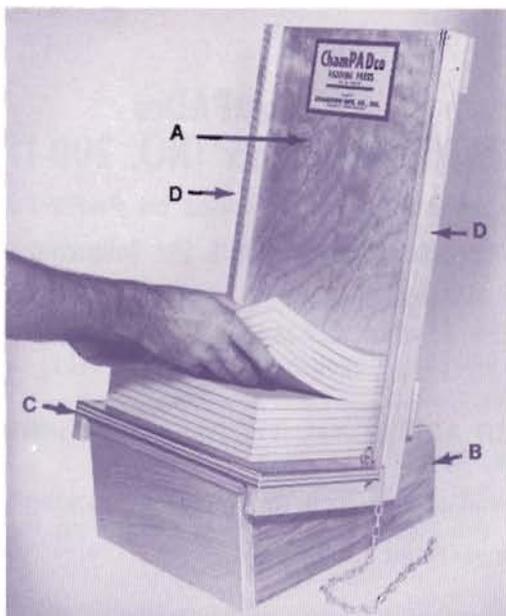
Holds sheets up to 14" on Padded Side (Not Shown)

LARGE CHAMPION PRESSURE UNIT No. 101-22

Holds sheets up to 22" on Padded Side

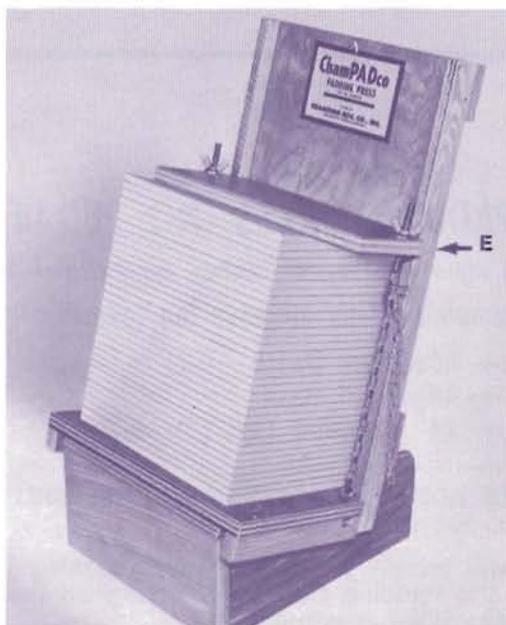
WHEN ORDERING BE SURE TO GIVE NAME AND NUMBER

SEE RETAIL SHEET FOR PRICES



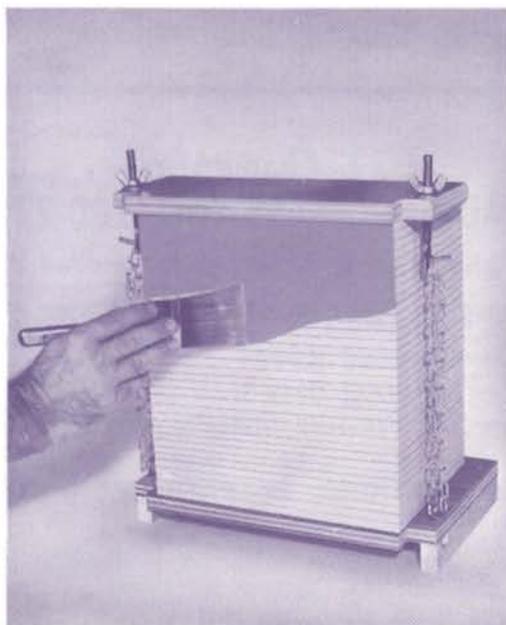
STACK PAPER

Place the Alignment Board "A" into the slot of the Alignment Board Base "B". Next, place the base of the Pressure Unit "C" on the Alignment Board Base. The side of the paper to be padded and the registered side (side of paper that was registered on the printing press) should be jogged straight and even. The side of the paper to be padded is placed against face of the Alignment Board. The registered side is placed against the proper side guide "D".



APPLY PRESSURE

When the Pressure Unit is filled with paper, place the Top Board "E" with Pressure Bolts on top of paper. Next, hook the Chains to the Pressure Bolts and apply pressure by turning the Wing Nuts. When the desired pressure is obtained remove the Pressure Unit from the Alignment Rack to a table to apply padding cement.



APPLY PADDING CEMENT

This shows the Pressure Unit after being removed from the Alignment Rack and padding cement is being applied to the side that was against the Alignment Board "A".



11" ChamPADco PADDING PRESS (NO. 200-11)

Holds sheets up to 11 inches on Padded Side

Complete Press includes the following —

- 1 — Alignment Board
- 1 — Alignment Base
- 1 — 11" Pressure Unit (No. 201-11)

**ORDER ADDITIONAL 11" PRESSURE UNITS
No. 201-11**

This will enable you to continue stacking paper while the Padding Cement is drying on the Unit that was filled previously.



14" ChamPADco PADDING PRESS (NO. 200-14)

Holds sheets up to 14 inches on Padded Side

Complete Press includes the following —

- 1 — Alignment Board
- 1 — Alignment Base
- 1 — 14" Pressure Unit (No. 201-14)

**ORDER ADDITIONAL 14" PRESSURE UNITS
No. 201-14**

This will enable you to continue stacking paper while the Padding Cement is drying on the Unit that was filled previously.



22" ChamPADco PADDING PRESS (NO. 200-22)

Holds sheets up to 22 inches on Padded Side

Complete Press includes the following —

- 1 — Alignment Board
- 1 — Alignment Base
- 1 — 22" Pressure Unit (No. 201-22)

**ORDER ADDITIONAL 22" PRESSURE UNITS
No. 201-22**

This will enable you to continue stacking paper while the Padding Cement is drying on the Unit that was filled previously.