Date revised : September 14, 2012

Sheet-fed Offset Printing Ink

1. Product and company identification

Product class	Offset Printing Ink, Sheet-fed		
Product name	Non Skin GP-X Process Series		
Manufactured for			
and Distributed by	Tokyo Printing Ink Corporation U.S.A.		
Address	2695 Temple Avenue		
	Signal Hill, CA 90755		
Telephone	(562) 424-2226		

2. Composition / information on ingredients

Ingredients		CAS Number	Content (w/w)
Petroleum Hydrocarbons		Various	15-35
Synthetic Resin	S	Various	20-45
Vegetable	Linseed Oil	8001-26-1	0-10
Oils	Soybean Oil	8001-22-7	0-20
Polyethylene Wax		9002-88-4	0-5
Manganese Octoate		15956-58-8	0-1
Cobalt Octoate		136-52-7	0-1
Yellow	C.I. Pigment Yellow 12	6358-85-6	5-15
Magenta	C.I. Pigment Red 57:1	5281-04-9	10-20
Cyan	C.I. Pigment Blue 15:3	147-14-8	10-20
Plack	C.I. Pigment Blue 18	1324-77-2	0-10
Black	C.I. Pigment Black 7	1333-86-4	15-25

Generally Classified as Non Toxic

3. Hazards identification

None if used properly.

4. First-aid measures

Inhalation	Move to fresh air condition. Aid in breathing and get medical attention, if necessary.		
Skin	Remove contaminated clothing and wash well with soap and water.		
Еуе	Flush with plenty of water immediately for at least 15 minut and get medical attention.		
Ingestion Drink a large quantity of water. If available, milk is bette medical attention.			

5. Fire-fighting measures

Flash point	150-160°C (Open air)					
Explosion limits	Upper: N/A Low		ower:	N/A		
Extinguish media	Fog, Carbon Dioxide, Foam, Dry Chemical					
Special five fighting procedures	Self	contained	breathing	appai	ratus	is
Special fire fighting procedures		recommended.				
Unusual fire and explosion hazards						

6. Accidental release measures

Wipe out and placed in a suitable covered container for disposal. Dispose in accordance with local, country, state and federal regulation.

7. Handling and storage

Precaution in handling and storing Store in sealed container and keep away		
	high temperature (under than 40°C), direct	
	sunlight and excessive moisture.	
Average shelf life	More than 6 months	

8. Exposure controls / personal protection

Respiration	Use respirator, if necessary.	
Ventilation	Use general and local exhaust ventilation.	
Skin	Rubber gloves are recommended.	
Eye	Safety glasses are recommended.	
Other	Use apron, coverall and boots, if necessary.	

9. Physical and chemical properties

Appearance	Viscous paste
Color	Various
Odor	Oily odor
Molecular weight	N/A
рH	N/A

Specific gravity	0.95-1.05 (25°C)		
Boiling point	N/A		
Vapor density	N/A		
Vapor pressure	N/A		
Solubility in water	Insoluble		
VOC's	< 0.5 lbs/gal		
VOC S	< 5 wt%		

10. Stability and reactivity

Stability	Stable		
Condition to avoid	Heat, Spark, Open flame		
Incompatibility	May react with strong oxidizing agents.		
Hazardous decomposition products	May evolve noxious fumes such as carbon oxide, nitrous oxide when involved in a fire burning.		
Hazardous polymerization Not expected.			

11. Toxicological information

Carcinogen	None	Teratogen	None
Mutagen	None	Reproductive toxicity	None

12. Ecological information

There is no evidence to cause environmental problem.

13. Disposal considerations

Dispose in accordance with local, country, state and federal regulation. Do not discharge into sewer systems.

14. Transport information

There is no hazardous information.

15. Regulatory information

TSCA (Toxic Substance Control Act)	All ingredients are listed.	
CERCLA / Superfund, 40 CFR 117.302		
(Comprehensive Environment Response,	Contains no reportable components.	
Compensation, and Liability Act)		
SARA Title III		
(Superfund Amendments and	Cobalt compound is used as drier.	
Reauthorization Act)		
FDA	These inks would not be approved to	
(Food and Drug Administration)	contact directly with food.	
EINECS	All po obsciols are listed	
(European Economic Community)	All materials are listed.	
California Proposition 65	Carbon black is included as pigment.	
CONEG Legislation	Meets all current state and heavy metal	
(Coalition of Northeastern Governors)	limitations.	

16. Other information

This information is based on our current level of knowledge. It is intended describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.