Date revised: January 15, 2013

# Sheet-fed Offset Printing Ink

## 1. Product and company identification

Product class	Offset Printing Ink, Sheet-fed	
Droduct name	Pantone Metallic Color Series –	
Product name	871, 872, 873 & 874 Gold and 877 Silver	
Manufactured for		
and Distributed by	Tokyo Printing Ink Corporation U.S.A.	
Address	2695 Temple Avenue	
	Signal Hill, CA 90755	
Telephone	(562) 424-2226	

### 2. Composition / information on ingredients

Ingredients	CAS Number	Content (w/w)
Petroleum Hydrocarbons	Various	15-35
Synthetic Resins	Various	20-35
Tung Oil	8001-20-5	0-15
Cobalt Octoate	136-52-7	0-1
Copper	7440-50-8	0-40
Zinc	7440-66-6	0-15
Aluminum	7429-90-5	0-20

Generally Classified as Non Toxic

#### 3. Hazards identification

None if used properly.

### 4. First-aid measures

Inhalation	Move to fresh air condition. Aid in breathing and get medical attention, if necessary.
Skin	Remove contaminated clothing and wash well with soap and water.
Eye	Flush with plenty of water immediately for at least 15 minutes and get medical attention.
Ingestion	Drink a large quantity of water. If available, milk is better. Get medical attention.

### 5. Fire-fighting measures

Flash point	150-160°C (Open air)	
Explosion limits	Upper: N/A Lower: N/A	
Extinguish media	Fog, Carbon Dioxide, Foam, Dry Chemical	
Special five fighting procedures	Self contained breathing apparatus	is
Special fire fighting procedures	recommended.	
Unusual fire and explosion hazards	N/A	

#### 6. Accidental release measures

Wipe out and placed in a suitable covered container for disposal. Dispose in accordance with local, country, state and federal regulation.

### 7. Handling and storage

Precaution in handling and storing	Store in sealed container and keep away from	
	high temperature (under than 40°C), direct	
	sunlight and excessive moisture.	
Average shelf life	More than 6 months	

### 8. Exposure controls / personal protection

Respiration	Use respirator, if necessary.	
Ventilation	Use general and local exhaust ventilation.	
Skin	Rubber gloves are recommended.	
Eye	Safety glasses are recommended.	
Other	Use apron, coverall and boots, if necessary.	

## 9. Physical and chemical properties

Appearance	Viscous paste
Color	Gold or Silver
Odor	Oily odor
Molecular weight	N/A
рН	N/A

Specific gravity	0.95-1.35 (25°C)
Boiling point	N/A
Vapor density	N/A
Vapor pressure	N/A
Solubility in water	Insoluble

## 10. Stability and reactivity

Stability	Stable	
Condition to avoid	Heat, Spark, Open flame	
Incompatibility	May react with strong oxidizing agents.	
Hazardous decomposition products	May evolve noxious fumes such as carbon oxide, nitrous oxide when involved in a fire burning.	
Hazardous polymerization	Not expected.	

### 11. Toxicological information

Carcinogen	None	Teratogen
Mutagen	None	Reproducti

Teratogen	None
Reproductive toxicity	None

### 12. Ecological information

There is no evidence to cause environmental problem.

### 13. Disposal considerations

Dispose in accordance with local, country, state and federal regulation. Do not discharge into sewer systems.

### 14. Transport information

There is no hazardous information.

#### 15. Regulatory information

TSCA	All ingredients are listed.	
(Toxic Substance Control Act)	All ingredients are listed.	
CERCLA / Superfund, 40 CFR 117.302		
(Comprehensive Environment Response,	Contains no reportable components.	
Compensation, and Liability Act)		
SARA Title III	Copper and Zinc are used as pigment.	
(Superfund Amendments and	Copper and zinc are used as pigment.  Cobalt compound is used as drier.	
Reauthorization Act)	Cobali compodita is osed as affer.	
FDA	These inks would not be approved to	
(Food and Drug Administration)	contact directly with food.	
EINECS	All materials are listed	
(European Economic Community)	All materials are listed.	
California Proposition 65	No ingredients are included.	
CONEG Legislation	Meets all current state and heavy metal	
(Coalition of Northeastern Governors)	limitations.	

#### 16. Other information

This information is based on our current level of knowledge. It is intended describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.